

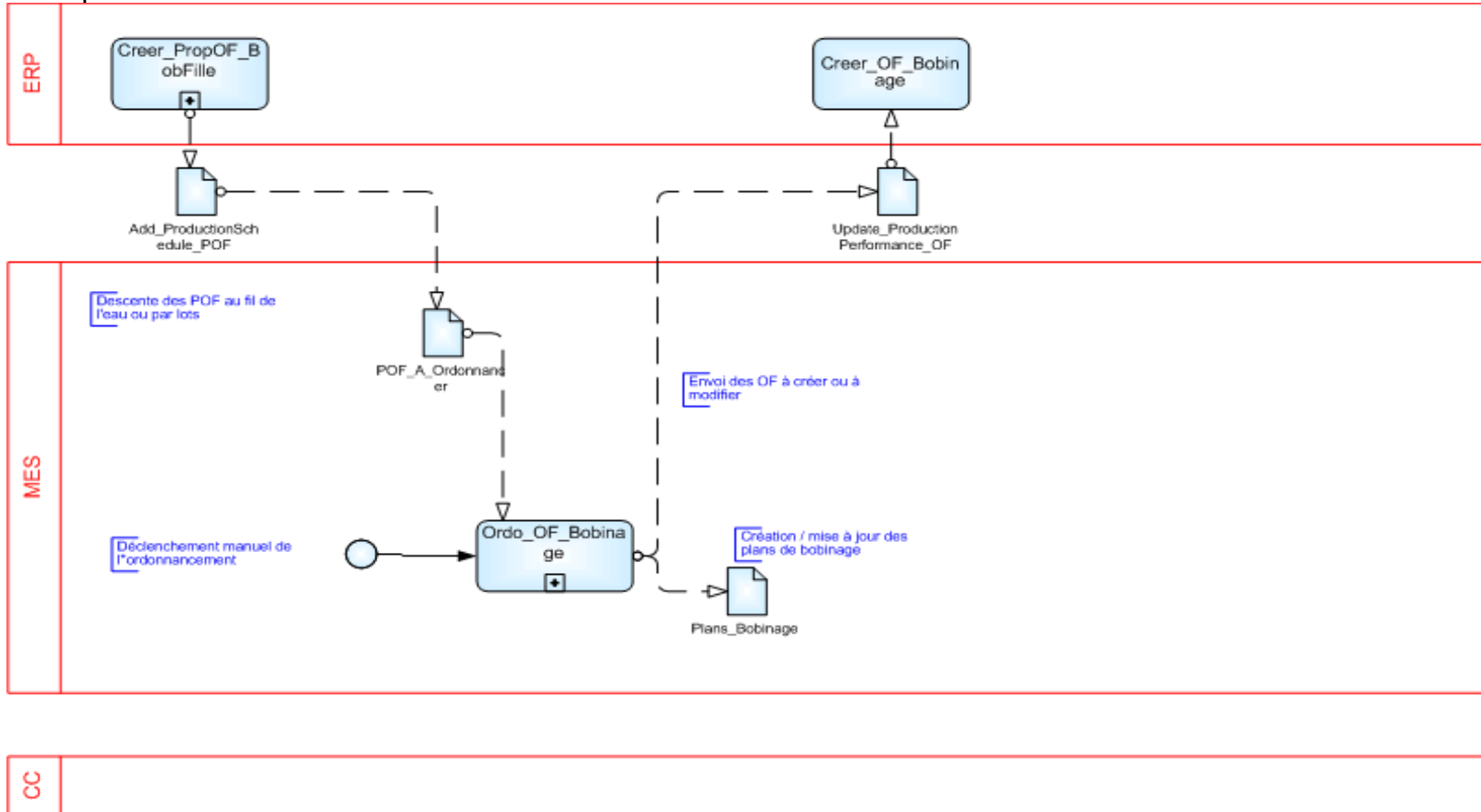
Operations Processes

OP Category	MOC	Operation Process
Execution Mngt	Production	Create/Modify/Delete
	Production	Create/Modify/Delete
	Packaging	Create/Modify/Delete
	Inventory	Create/Modify/Delete Transfer
	Inventory	Create/Modify/Delete Transfer
	Production	Execute Production Order
	Inventory	Execute Transfer Order
	Quality	QC – Product quality
	Quality	QA – product release
Resource Mngt		Publish Equipment Failure
Global Operation Mngt		
		Publish
		Publish period utility report
		Publish average yield per
Master Data Def./Sync		Create/Modify/Delete Product
		Create/Modify/Delete Quality
		Create/Modify/Delete Quality
		Create/Modify/Delete Work
		Create/Modify/Delete
		Create/Modify/Delete
		Create/Modify/Delete
		Create/Modify/Delete Person
		Create/Modify/Delete Material
		Create/Modify/Delete Material
	Create/Modify/Delete	



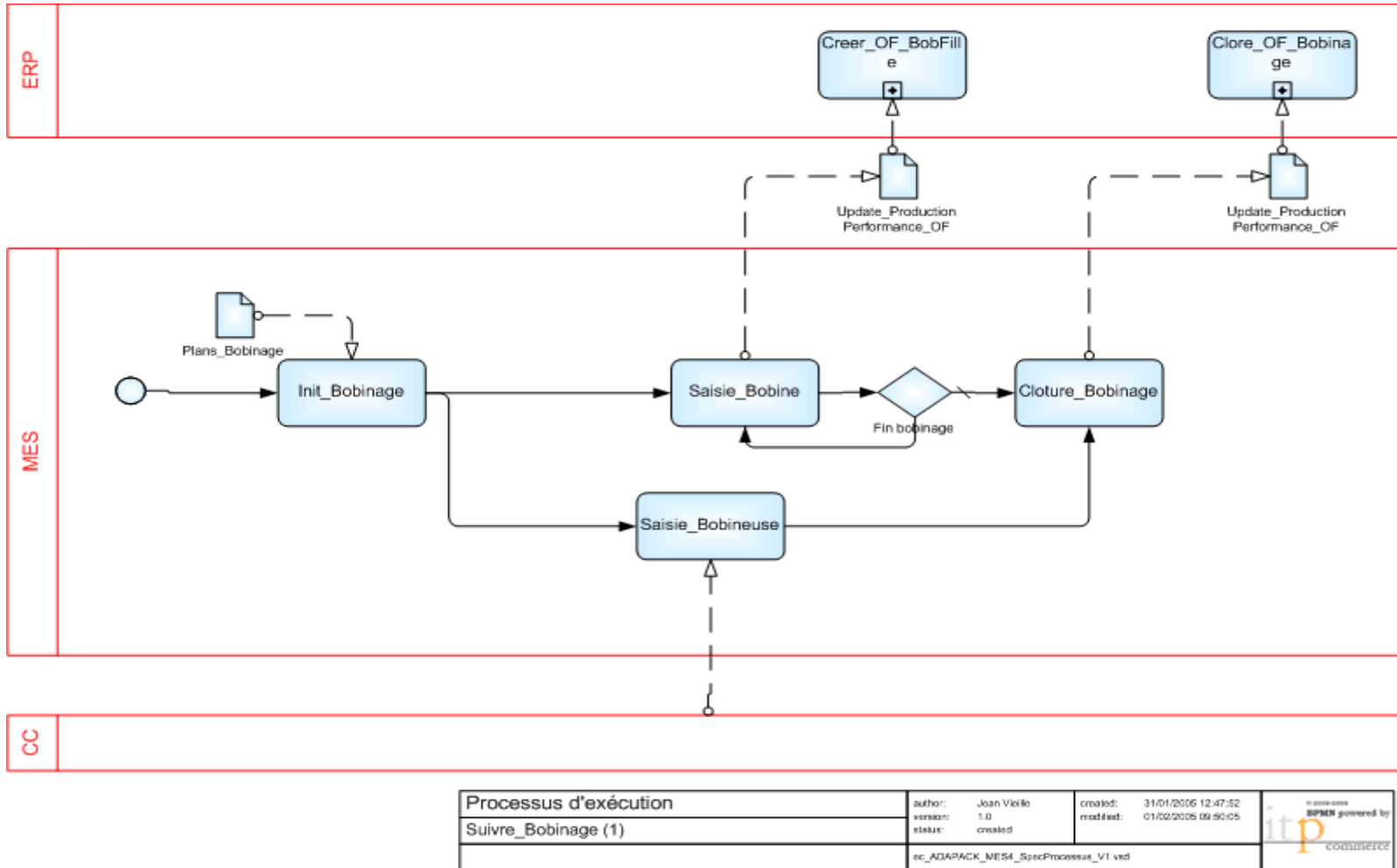
Business process description

Example 1 : Create Production Order



Processus d'exécution	author: Joan Vieille	created: 31/01/2006 12:47:52	
Creer_OF_Bobinage_Flux (1)	version: 1.0	modified: 01/02/2006 09:50:05	
	status: created		
ec_ADAPACK_MES4_SpecProcessus_V1 ved			

Exemple 2 : Collect operations execution data



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 Attribution: Jean Vieille

Task list

Generic Activity

Task

Scheduling

Generate detail production schedule

Generate detail packaging schedule

Generate detail picking schedule

Dispatching

Create / modify Work Unit dispatch list

Execution

Print label

Check material input

Material reconciliation

Resource management

Update equipment status

Release material lot

Update personnel availability

Definition management

Data Collection

Tracking

Analysis

